MULTI PROCESS

Heavy Industrial

DIGITECH PULSE VISION

The DIGITECH PULSE VISION uses a powerful microprocessor and cutting-edge arc control software – vision.ARC2 – to produce top-quality welding performance. DIGITECH PULSE VISION equipment features a synergic digital control that automatically determines the best welding parameters, based on the unique materials, wire diameters and gas selected in any given situation.

DIGITECH PULSE VISION's innovative digital control with color display fully combines synergy and complete control of all welding parameters to create a state-of-the-art approach to welding.

Technologically advanced, powerful and easy-to-use, the DIGITECH PULSE VISION offers premium welding quality at a high speed in PULSED MIG, DUAL PULSED, MIG-MAG, MMA and TIG with lift arc striking and a separate wire feeder. The DIGITECH PULSE VISION represents the best welding solution in any industrial field, offering high-precision repeatable results.

FEATURES

- Software equipped for the arc control to achieve a more perfect and stable arc.
- · High precision and speed in operating the power source control.
- Perfect detachment of the droplet in MIG PULSED and DUAL PULSED.
- Reduced distortion, improvement in the puddle and considerable increase in welding speed.
- May be integrated into automated welding equipment.
- Ability to connect to any robot by means of a Robot Interface which can handle several analogic, fieldbus digital protocols depending on the features of the robot to be used.
- Optional "Vision Pipe software platform" which enables more accurate welding in pipe first root pass.
- Optional "Vision Cold software platform" which enables low heat transfer MIG/MAG welding.
- Optional "Vision Ultra Speed software platform" for welding small and medium thicknesses at a far higher speed.
- Optional "Vision Power software platform" helps obtain deeper penetration on medium and large thickness materials.
- · Optional "Vision Pulse-Up platform" dedicated to vertical up welding.
- Optional "Vision Pulse-Power platform" for greater penetration with an increase in welding speed.
- · Optional "Vision Pulse-Run platform" for a faster pulse welding.























PROCESSES



GMAW - SOLID WIRE FCAW - FLUX - CORE WIRE

MIG

GTAW (DC) - SCRATCH / LIFT START



SMAW



PULSED





DUAL PULSED

DIGITECH PULSE VISION Technical Specification							
Process	MIG	Stick Electrode	TIG				
Input Voltage Range (Three Phase, 50/60 Hz)		400 V±20%					
Primary Current@Max Welding Current	36.5 A	38	30				
Maximum Primary Effective Current (I1 eff max)	27.5 A	29	21				
Welding Current Range	10 - 400 A	20 - 400 A	20 - 400 A				
Duty Cycle @ Maximum Welding Current in 104o F (40o C)	50% (400 A)	50% (400 A)	50% (400 A)				
Welding Current @ 100% Duty Cycle in 104o F (40o C)	330 A @ 100%	330 A @ 100%	330 A @ 100%				
Welding Current @ 60% Duty Cycle in 104o F (40o C)	370 A @ 60%	370 A @ 60%	370 A @ 60%				
Open Circuit Voltage : Volt	70 V DC	70 V DC	70 V DC				
Output Voltage Range	14.5 - 34 V	20.8 - 36 V	10.8 - 26 V				
Weight: lb (Kg)		86 lb (39 Kg)					
Dimensions Including Handle (D,W,H): inch (mm)	26 x 11.4 x 20.27 inch (660 x 290 x 515 mm)						
CANAWELD RESERVES THE RIGHTS OF CHANGING THE SPECIFICATION WITHOUT NOTICE							



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DIGITECH PULSE VISION

Available Model:

DIGITECH PULSE VISION (PLM004685)



What Is Included						
DIGITECH PULSE VISION						
ITEM	PART NO.					
DIGI TECH PULSE VISION	CW004685					
Ground Clamp Set (500 A - 10 ft) , AWG 1	ALP1980453					
Electrode Holder Set (500 A - 10 ft), AWG1	ALP2280098					
MIG Torch Tweco® Style (500 A - 4m)	CWGPGPN500A-40E-42	0				
Regulator	CW-RMV-250-30LM-AR					
Welder Cart CT 70	CW 234914					
MIG Drive Roll (0.8-1.0 mm V Groove)	SET0810V	එඑ				
MIG Drive Roll (0.9-1.1 mm V Groove)	SET0911V	අද				
MIG Drive Roll (0.9-1.1 mm U Groove)	SET0911U	එඑ				
MIGTorch Panasonic®StyleConsumable Kits	ALPCON5001	**				

OPTIONAL ACCESSORIES							
PRODUCT	PART NO.		PRODUCT	PART NO.			
Ground Clamp Set (500 A - 10 ft), AWG 2	ALP2280503		TIG Torch Air Cooled (26 SERIES)	CWSG26VFX-SL-12-SL-GS4			
Ground Clamp Set (500 A - 20 ft), AWG 2	ALP2280504		Cooling Unit	CW032092-A			
Ground Clamp Set (500 A - 20 ft) , AWG 1	ALP1980455		Welding Helmet (Black A1)	CWPOWER-980S			
Electrode Holder Set (500 A - 10 ft), AWG 2	ALP2280097		Welding Helmet (Sugar Maple A1)	CWPOWER-980S-D1			
Electrode Holder Set (500 A - 20 ft), AWG 2	ALP2280101		Welding Helmet (Red Maple A1)	CWPOWER-980S-D2			
Electrode Holder Set (500 A - 20 ft), AWG 1	ALP2280100		Welding Helmet (Coal Fire A1)	CWPOWER-980S-P08			